

HELLY HANSEN WORKWEAR

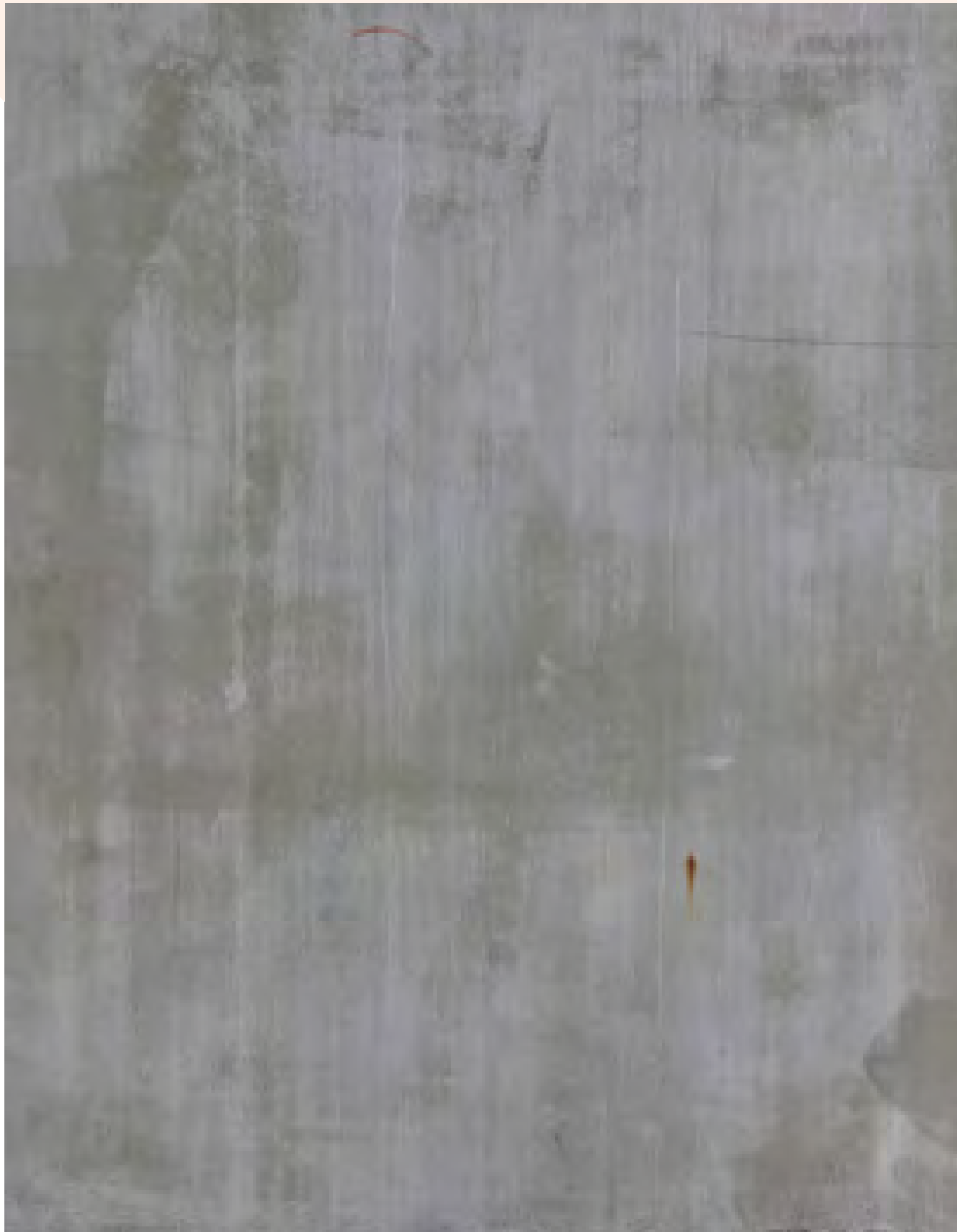
APPAREL / 2021



 TRUSTED BY
PROFESSIONALS

HH[®]
work|wear

ALIVE
SINCE / 1877



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INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



1961 FIBERPILE - THE TECHNICAL MIDLAYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. and developed the original Fiberpile - the first fleece. It featured a high warmth to weight ratio and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.

1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.

1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.

2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

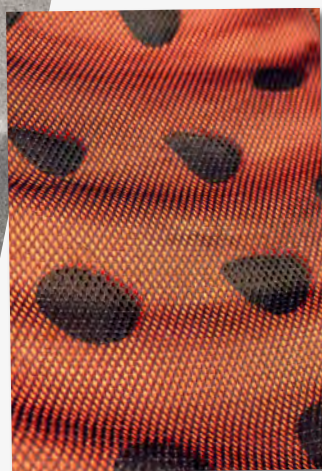
Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

2018 LIFA® MAX -OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.

2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



FOR THE PEOPLE

The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

FOR THE PLANET

Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:

1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

- Helly Hansen has been prioritizing bluesign® approved materials for over 10 years and today almost 90% of our main fabric is bluesign® approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

CONTACT US



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www.foxcanada.net

TECH CLINIC

A GUIDE TO OUR TECHNOLOGIES



3-LAYER SYSTEM



BASELAYER

DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.

PROTECTIVE
LAYER

SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



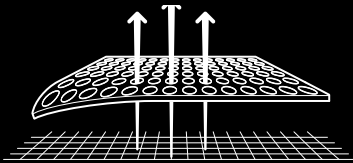
HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO, HEAT OR COLD, RAIN OR SNOW.

LIFA®

WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulsed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer



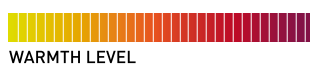


LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

HIGH ACTIVITY



LIFA® MERINO



Professional level warmth and moisture management.

LOW ACTIVITY



LIFA® MAX



Our warmest technical base layer with 100% LIFA® fibers.



LIFA®



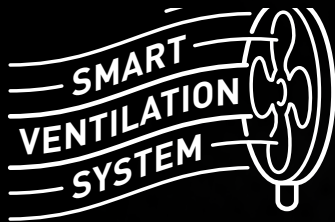
Professional level performance and moisture management.

COLD WEATHER

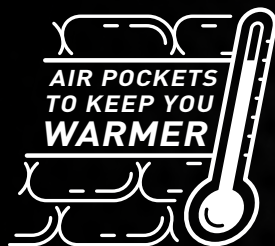
WARM WEATHER

H²FLOW™

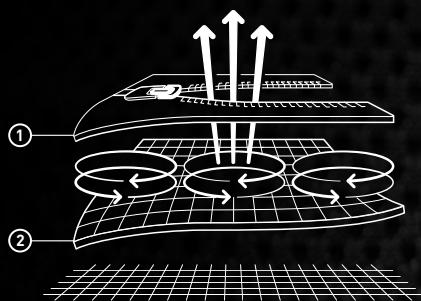
WARMER. COOLER. DRIER.



H²Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.

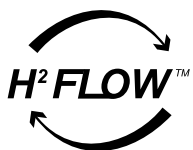


Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H²Flow™ jackets have a high warmth to weight ratio.



"Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation."

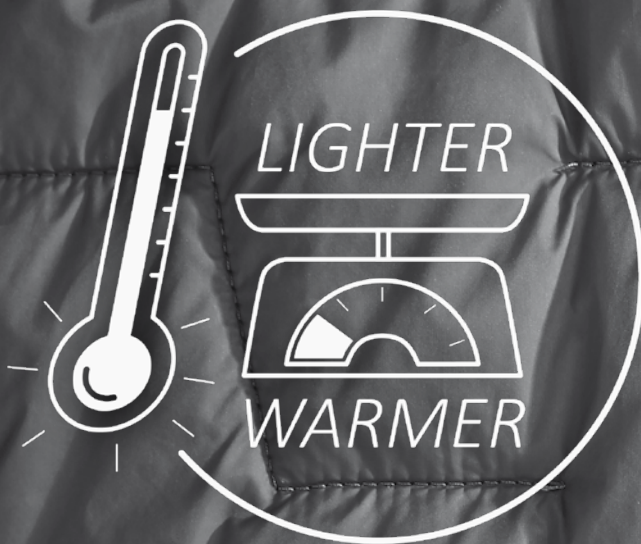


LIFALOFT™

LIGHTER. WARMER

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.

lifaloft™
INSULATION BY **PRIMALOFT**.



20% LIGHTER AND STILL WARMER
THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

LIFA® fibers have better moisture transportation properties

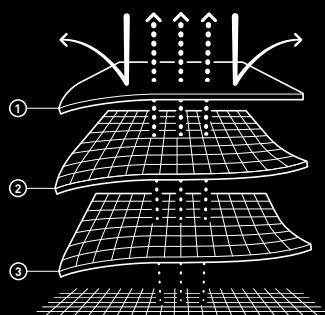


A better environmental option

HELLY TECH®

WATERPROOF. BREATHABLE. GUARANTEED

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.

THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLIES (OR LAYERS) THE FABRIC IS BUILT FROM.

HELLY TECH® PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



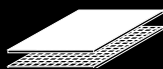
3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

LAB TESTS

WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m²/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment
Here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.

If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

HOW TO RE-APPLY YOUR DWR:

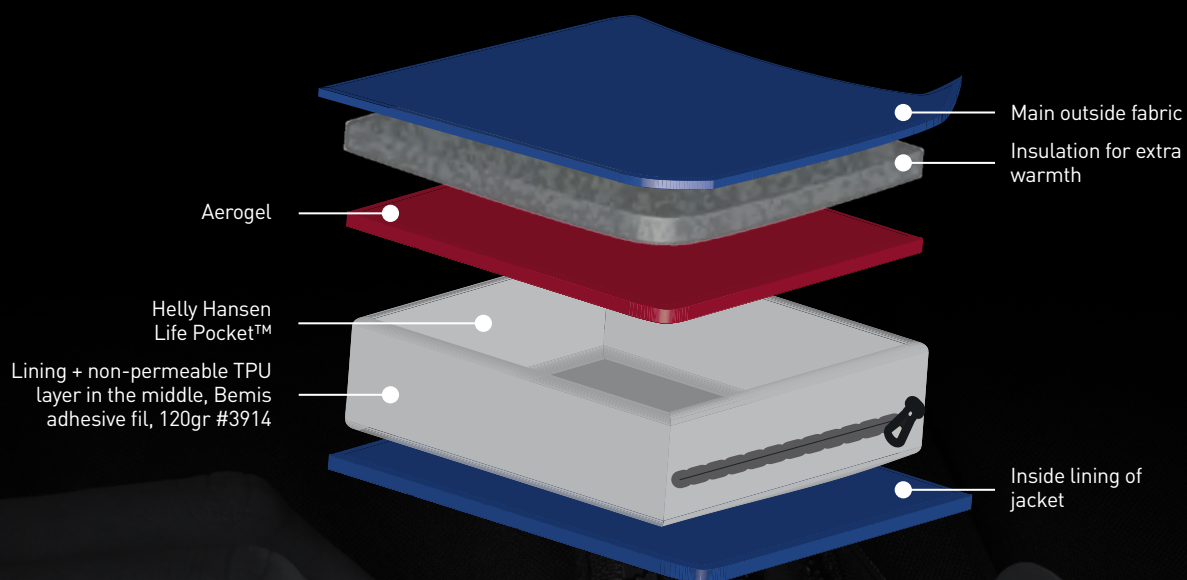
1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

HELLY TECH®
PERFORMANCE

LIFE POCKET™



A POCKET ENGINEERED TO PRESERVE YOUR PERSONAL ELECTRONICS' BATTERY LIFE SPAN. SCIENTIFICALLY TESTED AND PROVEN BY ENGINEERS TO EXTEND THE BATTERY LIFE OF YOUR MOBILE PHONE OR ACTION CAMERA IN COLD ENVIRONMENTS. THROUGH THERMAL RESISTANT MATERIALS AND AN INNOVATIVE CONSTRUCTION, THE LIFE POCKET™ STAYS 2 TIMES WARMER THAN A REGULAR POCKET.





AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



ALLIED®

Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.



COMFORTEMP®

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



OEKO-TEX®

STANDARD 100 by Oeko-Tex Certified®

The Standard 100 by Oeko Tex® is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used. The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the Oeko-Tex Certified® Association."



BLUESIGN®

BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and tested in accordance with the standards which support Regulation (EU) 2016/425 and are therefore approved in accordance with CE marking regulations.

PPE Regulation (EU) 2016/425 for end users forces employers to make appropriate PPE available to their staff. The end user/employer must carry out risk assessment according to regulation for safety and health at the individual workplace. Helly Hansen advises the end user to read more info on our web site.

Helly Hansen workwear is intended to prevent accidents and injuries during work on exposure to cold, heat, fire, rain and in limited visibility.

The CE marking refers to a safety level on the product. PPE Regulation (EU) 2016/425 is the applicable law for the European member states on the issue of personal protective equipment (PPE). PPE Regulation (EU) 2016/425 states as a basic requirement for design and manufacturing that PPE is used to make working conditions safer.



EN ISO 20471:2013

HIGH VISIBILITY CLOTHING

CLOTHING FOR PROFESSIONAL USE

This standard specifies requirements for protective clothing capable of signaling the user's presence visually. The standard intends to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights in the dark. Garments approved according to EN ISO 20471 shall have waistcoat pictogram.

The number beside the pictogram (here X) indicates the high visibility class.

Jacket and pants, class 2 and class 1 respectively, can together be class 3 as a set. But only if the visible total area of the set, when standing upright, meets the minimum required area of fluorescent and reflective material for class 3. The jackets and pants need to be certified together. And the inside label must show which jackets and pants belong together as a set to form class 3.

Clothing classes are scaled after minimum-demand for area of fluorescent and reflective material at each separate garment. The stated maximum number of cleaning cycles is not the only factor related to the lifetime of the garment. The lifetime will also depend on usage, care, storage, etc.

Warning level	Fluorescent material	Reflective material
Class 3 - highest	0,80 m ²	0,20 m ²
Class 2 - medium	0,50 m ²	0,13 m ²
Class 1 - lowest	0,14 m ²	0,10 m ²



EN 1149-5:2018

PROTECTIVE CLOTHING

ELECTROSTATIC PROPERTIES

EN 1149-5:2018 Material performance and design requirements:

EN 1149-5:2018 Material performance and design requirements:

This standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This European standard is not applicable for protection against high voltages. The material must meet the requirements set out in EN 1149-1 and/or EN 1149-3. This European standard is not applicable for protection against high voltages.

EN 1149-1:2006 Test Method for measurement of surface resistivity:

The resistance, in Ω (ohm), of the fabric is measured using electrodes placed on the surface of the material.

EN 1149-3:2004 Test Method for measurement of electrostatic charge decay on the surface of materials.

Charge decay is the migration of electrostatic charge across or through the surface of materials.

Calculates half decay time t50



EN 13758-2:2003
+A1:2006

PROTECTS AGAINST ULTRAVIOLET RAYS.



EN 342:2017

PROTECTIVE CLOTHING

ENSEMBLES AND GARMENTS FOR PROTECTION AGAINST COLD.

The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold [air temperature below -5 °C]. Helly Hansen has tested its products according to method B, which means that the insulation [X] has been measured for a garment combination (jacket/pant or coveralls) with a base layer. In addition, air permeability [Y] is measured.

The protection can only be guaranteed if the complete ensemble is worn.

Y[B] = thermal insulation value of ensemble (w/ underwear B)

Y[C] = thermal insulation value of ensemble (w/underwear C)

Y[R] = thermal insulation value of the single garment (w/std clothing R)

AP = Air Permeability class

WP = Water Penetration (optional)

X indicates that the garment has not been submitted to Cold Chamber testing.

If the WP has not been tested, because it is irrelevant for the intended use of the garment, on the label WP will be replaced with X.



EN ISO 11612:2015

PROTECTIVE CLOTHING

CLOTHING TO PROTECT AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body, except the hands, from heat and/or flame. All antiflame products approved to EN ISO 11612, should be marked with CE and antiflame-pictogram. The letters below the pictogram shows which exposures the garment the garment protects against.

A = Limited flame spread - A1 - A2 (A1 surface ignition, A2 edge ignition)

B = Convective heat - Level 1 - 3 (best level 3)

C = Radiant heat - Level 1 - 4 (best level 4)

D = Molten aluminum splash - Level 1 - 3 (best level 3)

E = Molten iron splash - Level 1 - 3 (best level 3)

F = Contact heat - Level 1 - 3 (best level 3)

Limited flame spread properties [A] are always recorded. At least one other property, B to F shall be included, where each letter is followed by a number, indicating the level of performance achieved. Number 1 indicates the lowest level of performance which is acceptable. The products are designed to provide additional protection in work environments where industrial workers face sporadic danger of exposure to heat and flames. To increase safety performance, use this garment in combination with other flame-retardant garments. Avoid using synthetic flammable fabrics underneath the garment, since they may melt and cause skin damage.

In the event of an accidental splash of chemical or flammable liquids on clothing covered by this standard, the wearer should immediately withdraw and carefully remove the garments. The clothing shall then be cleaned or removed from service. In the event of a molten aluminum or molten iron splash, the user should leave the working place immediately and take off the garments. In the event of a molten metal splash, garments, if worn next to skin, may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Warning for risk of fire when clothing is contaminated with oil or fat.



EN 343:2003+A1:2007

PROTECTIVE CLOTHING

PROTECTION AGAINST RAIN

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C. The garment is tested regards to waterproofness [Y] and water vapor resistance [Y].

Y - Resistance to water penetration, class 1, 2, 3, or 4 (class 4 protects best against rain).

Y - Water vapor resistance, class 1, 2, 3, or 4 (class 4 is the most permeable).

R - Readymade garment rain tower test - optional.

X - will replace R if no rain-tower test

Footwear, gloves, and separate headwear are excluded from the scope of this standard.



EN 14058:2017

PROTECTIVE CLOTHING

GARMENTS FOR PROTECTION AGAINST COOL ENVIRONMENTS.

This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment [air temperature of -5 °C and above].

This standard is also actual for sets (jacket+pant), or for coveralls, when the protection level is less than the minimum requirements for EN 342:2017.

All garments approved according to EN 14058 shall be marked with pictogram indicating that protection against cool environment is offered with the appropriate performance level:

Y - Thermal resistance class (classes 1-4)

Y - Air permeability class

Y Icler in m2-K/W of the garment with standard ensemble R is mandatory for Rct according to class 4. Optional for classes 1-3.

WP Water penetration, optional.

Y and/or WP will be replaced with X if the garment has not been tested.



EN IEC 61482-1-2:2014

PROTECTIVE CLOTHING

LIVE WORKING. PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs. Clothing fulfilling this standard ensures that the consequences of workers, after exposure to electric arcs, will not be aggravated by the clothing itself.

Protection of eyes, face, head, hands and feet against electric arc hazard is not covered by this document!

Under the standard IEC 61482-2:2018 there are two test methods:

Arc Rating: EN IEC 61482-1-1:2019, measured in cal/cm2.

Arc Protection Classes EN IEC 61482-1-2:2014, measured in kA.

Both test methods are divided into two parts: Testing of material and testing of garments. If the fabric is tested EN IEC 61482-1-1, then the garments also need to be tested EN IEC 61482-1-1. And vice versa.

Arc Rating: In all the three electric arc test methods under EN IEC 61482-1-1:2019 the exact arc rating is given in cal/cm2. The three arc rating test methods are:

ATPV (Arc Thermal Performance Value), is the incident energy on a material that results in a 50% probability that sufficient heat transfer through the fabric is predicted to cause second-degree burn injury based on the Stoll Curve.

EBT (Energy Break-open Threshold) refers to the highest amount of electrical energy that a given material can withstand before breaking open. It is a measurement of a material's ability to protect workers against arc flashes and other discharges of energy, and it is defined as the point at which the material exhibits a 50% probability of break-open.

ELIM (Incident Energy Limit Value) is calculated by averaging the three incident energy levels below the mix zone. As a reminder, the "mix zone" [is known as the range in testing between the lowest incident energy level that crossed the Stoll Curve, and the highest incident energy level that did not cross the Stoll Curve.

The black square is the mix zone, and the blue square is "the three incident energy levels below the mix zone."

Arc Protection Classes:

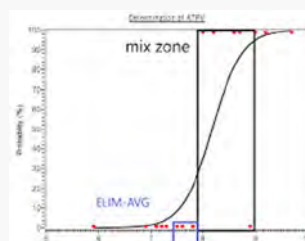
Under test method EN IEC 61482-1-2, the "Box test", the material as well as the clothing, are divided into two Arc Thermal Protection Classes:

APC 1 = 4 kA.

APC 2 = 7 kA.

This test method does not give the exact test result for the fabric, or for the garment, it just states that you have passed 4kA or passed 7kA.

The test result will be defined on the label as one of two possibilities: "APC1", or "APC2".



CE MARKING CONT.

EN ISO 14116:2015

PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD MATERIALS, MATERIAL ASSEMBLES AND CLOTHING.

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. The garment protects the user against heat and flame spread, according European standard EN ISO 14116.

The limited flame spread -

Index 1: does not spread flame but may form a hole when in contact with flame. Afterglow \leq 2 sec.

Index 2: does not spread flame, does not form a hole \geq 5 mm on contact with a flame.

Index 3: does not spread flame and does not form a hole \geq 5 mm on contact with flame, and give maximum after flame 2 sec.

Garment approved according index 1 shall not be used next to skin, and shall only be used together with underwear approved according to index 2 or 3.

EN ISO 11611:2015

PROTECTIVE CLOTHING FOR USE IN WELDING AND ALLIED PROCESSES.

This standard specifies minimum basic safety requirements and test methods for protective clothing including hoods, aprons, sleeves, and gaiters that are designed to protect the wearers body during welding and allied processes with comparable risk.

For protection of the wearer's head and feet, this standard is only applicable to hood and gaiters. This standard does not cover requirements for feet, hand, face, or eye protectors.

IMPACT OF SPATTER (small splashes of molten metal)

When tested according to ISO 9150, the outer material or material assembly shall require:

Class 1: at least 15 drops of molten metal to raise the temperature behind the test specimen by 40K, and

Class 2: at least 25 drops of molten metal to raise the temperature behind the test specimen by 40K.

Material and material assemblies which ignite during the test do not meet this requirement.

HEAT TRANSFER (RADIATION)

When tested in accordance with ISO 6942, Method B, single layer, or multilayer garments that are claimed to offer protection against radiant heat shall meet an RHTI 24 (Radiant Heat Transfer Index for 24°C)

- For class 1: RHTI 24 \geq 7,0

- For class 2: RHTI 24 \geq 16,0.

WARNING:

-THE ELECTRICAL INSULATION PROVIDED BY CLOTHING WILL BE REDUCED WHEN THE CLOTHING IS WET, DIRTY, OR SOAKED WITH SWEAT!

-IF THE USERS EXPERIENCE SUNBURN-LIKE SYMPTOMS, UVB IS PENETRATING.

IN EITHER CASE: THE GARMENTS SHOULD BE REPAIRED OR REPLACED.

And consideration given to the use of additional, more resistant, protective layers in future.

EN 14404:2004 + A1:2010

KNEE PROTECTORS FOR WORK IN THE KNEELING POSITION.

Type 1 knee protectors: Independent on other clothing and fastened around the leg.

Type 2 knee protectors: Foam-plastic or other padding material in pockets on trousers leg, or permanently attached to trousers. Position may be fixed or adjustable. [The most common knee protectors for carpenters etc.]

Type 3 knee protectors: Not attached to the body, but put into place, for example on the floor, as the user moves around. These may be for each knee, or for both knees together.

Type 4 knee protectors: For one or both knees, which are part of devices with additional functions such as a frame to aid standing up, or a kneeling seat. The knee protectors may be worn on the body or be independent.

Level 0: For flat floor only. No protection against penetration.

Level 1: (the most common level for carpenters etc.) Protect against penetration at a force of at least 50 N.

Level 2: For severe conditions. Protect against penetration at a force of at least 250 N.



ASTM F1930

Standard test method for evaluation of flame resistant clothing for protection against flash fire simulations using an instrumented manikin

This test method covers quantitative measurements and subjective observations that characterize the performance of single layer garments or protective clothing ensembles in a simulated flash fire environment having controlled heat flux, flame distribution, and duration. This test method is used to provide predicted human skin burn injury for single

layer garments or protective clothing ensembles mounted on a stationary instrumented manikin which are then exposed in a laboratory to a simulated fire environment having controlled heat flux, flame distribution, and duration. This test method is required as part of ASTM F2733 and NFPA2112.



EN 533

***Withdrawn Standard**

Protective clothing - Protection against heat and flames - Material and material combinations for limited spread of flame

This European Standard specifies performance requirements for limited flame spread materials and material assemblies used in protective clothing. Protective clothing constructed from materials and material assemblies complying with this European Standard is suitable for protection against accidental contact with small igniting flames, in circumstances where there is no significant heat hazard. Three

levels of performance are specified. Index 1 materials do not spread flame but may form a hole on contact with a flame. Index 2 materials and material assemblies do not spread flame and do not form a hole on contact with a flame. Index 3 materials and material assemblies do not spread flame and do not form a hole on contact with a flame, they also produce limited afterflame.



QC M0T

High visibility clothing

This standard sets out the requirements for high visibility clothing for road workers in the province of Quebec. This standard

defines the background colour, retroreflection index, width, colour and pattern of the reflective bands.



BC M0T

High visibility clothing

Traffic Control must wear safety apparel conforming to Class 3 garments meeting both the CSA Z96 standard and the WCB requirement. These garments require a fluorescent contrasting colour

stripe that is a minimum 100 mm [4 in.] in width. The retro-reflective bands of tape used on these garments are at a minimum 50 mm [2 in.] in width.



HRC AS PER NFPA® 70-E AND CSA Z462

Hazard Risk Category

- HRC 0 - is natural fiber, non-melting clothing for very low level electrical hazards
- HRC 1 - Minimum Arc Rating of 4 cal/cm²
- HRC 2 - Minimum Arc Rating of 8 cal/cm²
- HRC 3 - Minimum Arc Rating of 25 cal/cm²
- HRC 4 - Minimum Arc Rating of 40 cal/cm²



ASTM F 1959

Standard test method for determining the arc rating of materials for clothing

This test method is used to measure the arc rating of materials intended for use as flame resistant clothing for workers exposed to electric

arcs that would generate heat flux rates from 84 to 25 120 kW/m² [2 to 600 cal/cm²s].



CSA Z462

Workplace electrical safety

This standard is the Canadian equivalent of the NFPA® 70-E. The development of this standard was based on the NFPA® 70-E with changes being made of Parts I, II and III to harmonize requirements with the Canadian Electrical Code.

Like the NFPA® 70-E this standard also defines hazard risk categories based on the arc performance ratings and categorizes the protective



CSA Z96

High visibility clothing

This standard addresses apparel intended to provide visibility to wearer in both daytime and nighttime conditions. The standard sets requirements for the minimum area and colour performance for

fluorescent background materials and striping for daytime visibility and nighttime visibility when illuminated by headlights. Three garment classes are established based on the amounts of fluorescent background.



CAN-CGSB 155.20

Workwear for protection against hydrocarbon flash fire

This standard states the minimum requirements for performance of workwear worn for protection against hydrocarbon flash fire. This standard establishes performance requirements and test methods for evaluation of components used to construct workwear. Workwear meeting this

standard is intended to provide a degree of protection to the wearer and reduce the severity of injury should a hydrocarbon flash fire occur. For the purpose of this standard "protective" does not mean that a wearer will suffer no burns if exposed to flash

HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Depending on your height, many of our styles include an 'extendable leg' feature that allows you to add an additional 5cm to the bottom hem.

How to extend the bottom hem of your HH Workwear pants:



If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



From the inside of the pant, rip the top thread carefully, as to not tear the garment



Remove the thread completely and pull the hem to reveal the additional material

2-WAY STRETCH VS 4-WAY STRETCH

Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch.

In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

2-WAY MECHANICAL STRETCH

Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.

COTTON

Product Type	Kensington Content	Kensington fabric weight	Oxford Content	Oxford fabric weight	Manchester Content	Manchester fabric weight
T-Shirt	92% Cotton, 8% Elastane	220 g/m ²	100% Cotton	200 g/m ²	100% Cotton	150 g/m ²
Longsleeve	92% Cotton, 8% Elastane	220 g/m ²			100% Cotton	150 g/m ²
Polo	92% Cotton, 8% Elastane	220 g/m ²	100% Cotton	210 g/m ²	100% Cotton	190 g/m ²
Sweatshirt	95% Cotton, 5% Elastane, brushed backside		100% Cotton	310 g/m ²	100% Cotton	280 g/m ²
Half-Zip Sweatshirt		330 g/m ²	100% Cotton	310 g/m ²	100% Cotton	280 g/m ²
Zip Sweatshirt	95% Cotton, 5% Elastane, brushed backside	330 g/m ²			100% Cotton	280 g/m ²
Zip Hoodie	95% Cotton, 5% Elastane, brushed backside	330 g/m ²	100% Cotton	310 g/m ²	100% Cotton	280 g/m ²
Hoodie					100% Cotton	280 g/m ²

PANT OVERVIEW

	CONSTRUCTION	SERVICE	WORK	BIB
CHELSEA EVOLUTION	F1 93% Polyamide, 7% Elastane, 310 g/m ²	93% Polyamide, 7% Elastane, 310 g/m ²	93% Polyamide, 7% Elastane, 310 g/m ²	
	F2 79% Cotton, 21% Polyester, 295 g/m ²	79% Cotton, 21% Polyester, 295 g/m ²	79% Cotton, 21% Polyester, 295 g/m ²	
	R1 100% Polyamide, Cordura®, 219 g/m ²	100% Polyamide, 219 g/m ²	100% Polyamide, Cordura®, 219 g/m ²	
OXFORD	F1 79% Cotton 18% Polyester, 3% Elastane, 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m ²	79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²
	F2 65% Polyester, 35% Cotton, 310 g/m ²	65% Polyester, 35% Cotton, 310 g/m ²	65% Polyester, 35% Cotton, 310 g/m ²	65% Polyester, 35% Cotton - 310 g/m
	R1 100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²
	F3			Third fabric: 93% polyamide, 7% elastane - 310 g/m ² .
MANCHESTER	F1 94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²	
	R1 97% Polyamide, 3% Elastane - 307 g/m ²	97% Polyamide, 3% Elastane - 307 g/m ²	97% Polyamide, 3% Elastane - 307 g/m ²	
LUNA	F1 79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²	79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²	79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²	
	F2 65% Polyester, 35% Cotton - 310 g/m	65% Polyester, 35% Cotton - 310 g/m	65% Polyester, 35% Cotton - 310 g/m	
	R1 100% Polyamide - 195 g/m ²	100% Polyamide - 195 g/m ²	100% Polyamide - 195 g/m ²	
LUNA LIGHT	F1 68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	

F1 = Main Fabric
F2 = Secondary Fabric
R1 = Reinforcement Fabric
F3 = Third Fabric

PANT OVERVIEW



CONSTRUCTION

SERVICE

WORK

CHELSEA
EVOLUTION



**77442 / CHELSEA EVOLUTION
CONSTRUCTION PANT**
4 way stretch fabric in selected areas
Cordura® reinforcements
Shaped waistband for comfort
5cm leg extension

OXFORD



**77467 / OXFORD
CONSTRUCTION PANT**
2 way stretch fabric in selected areas
Nylon reinforcements
Tonal logos
5cm leg extension

MANCHESTER



**77522 / MANCHESTER
CONSTRUCTION PANT**
2 way mechanical stretch fabric
Lightweight
Reflective details
5cm leg extension

LUNA



**77482 / LUNA
CONSTRUCTION PANT**
2 way stretch fabric in selected areas
Nylon reinforcements
Tonal logos
5cm leg extension

LUNA LIGHT



**77528 / LUNA LIGHT
CONSTRUCTION PANT**
2 way mechanical stretch fabric
Lightweight
Reflective details
5cm leg extension



**77455 / CHELSEA EVOLUTION
SERVICE PANT**
4 way stretch fabric in selected areas
Cordura® reinforcements
Shaped waistband for comfort
5cm leg extension



**77466 / OXFORD
SERVICE PANT**
2 way stretch fabric in selected areas
Nylon reinforcements
Tonal logos
5cm leg extension



**77526 / MANCHESTER
SERVICE PANT**
2 way mechanical stretch fabric
Lightweight
Reflective details
5cm leg extension



**77483 / LUNA
SERVICE PANT**
2 way stretch fabric in selected areas
Nylon reinforcements
Tonal logos
5cm leg extension



**77532 / LUNA LIGHT
SERVICE PANT**
2 way mechanical stretch fabric
Lightweight
Reflective details
5cm leg extension



**77468 / OXFORD
WORK PANT**
2 way stretch fabric in selected areas
Nylon reinforcements
Tonal logos
5cm leg extension





TRADES

BIFROST



71362 BIFROST WINTER PARKA



COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Secondary Main fabric: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation body: 100% Recycled Polyester

Insulation on shoulders, collar & hood: 80% Recycled Polyester, 20% Polyester - 200g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058 Class 4
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeet recycled blowable insulation
- Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining

- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details



71640 BIFROST WINTER SUIT



The Bifrost Winter Suit provides excellent full body protection against the colder elements. Packed with technologies such as Helly Tech® Performance, Primaloft® Black Eco Insulation, Life Pocket™ insulation and practical features such as vertical and horizontal hood adjustments, Cordura® reinforcements on knees and bottom leg, boot zippers with storm flap and fastener closure, this winter suit will for sure keep you warm and protected for long days in the snow.

- EN 343:2019 Class 4,1
- EN 14058 Class 4
- Helly Tech® Professional
- H²FLOW™ technology
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Primaloft® Black Eco Insulation
- Downfeel recycled blowable insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar

- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester
 Secondary Main fabric: 100% Polyamide - Lining: 100% Polyamide
 Insulation body: 80% Recycled Polyester, 20% Polyester
 Insulation sleeves: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified & Bluesign Approved Main Fabric





992



590

77442 CHELSEA EVOLUTION CONSTRUCTION PANT



YKK



COLORS

590 NAVY, 992 BLACK

SIZES

32/30 - 40/32

FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310g/m²**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m²**Reinforcement:** 100% Polyamide - 220g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom & nylon webbing
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



590

992

481

NEW

77455 CHELSEA EVOLUTION SERVICE PANT

COLORS

481 CAMO, 590 NAVY, 992 BLACK

SIZES

30/30 - 40/32

FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310g/m²**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m²**Reinforcement:** 100% Polyamide - 220g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



YKK





950

71340 CHELSEA EVOLUTION WINTER JACKET



COLORS

950 EBONY

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Reinforcement: Cordura® fabric - 260g/m²

Lining: 100% polyester

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body & 80g/m² in sleeves & hood

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.00

- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,328 m²K/W[B](2,1 clo)
- Air permeability Class 3
- EN 14058:2017 without pant
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets

- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



950

71140 CHELSEA EVOLUTION SHELL JACKET

COLORS

950 EBONY

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 265g/m²

Reinforcement: Cordura® fabric - 288g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

WATER RESISTANCE/BREATHABILITY

10.000/10.000



- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



590

990

74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

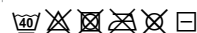
Secondary fabric: 93% Polyamide, 7% Elastane - 310 g.

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- 4-Way stretch fabric at upper back for max comfort
- No shoulder seams
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem
- ID card loop
- Extended back for improved comfort



990

72270 CHELSEA EVOLUTION PILE JACKET

COLORS

990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 366g/m²
Secondary fabric: 84% Polyester, 16% Elastane - 224g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



590



990



481

NEW

71345 KENSINGTON WINTER JACKET



COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²
Lining: 100% Polyester

Insulation: 70% Polypropylene, 30% Polyester - 100g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.000

- EN 343:2019 Class 4,1
- EN 14058 Class 3
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort





990



590

71080 KENSINGTON SHELL JACKET



COLORS

590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Lining: 100% Polyester

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.000

- EN 343:2019 Class 4, 4
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

990

73231 KENSINGTON LIFALOFT JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 75g/m²

Secondary fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

Insulation: 70% Polypropylene, 30% Polyester - 80g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

990

481

73230 KENSINGTON HOODED LIFALOFT JACKET

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 75g/m²

Secondary fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

Insulation: 70% Polypropylene, 30% Polyester - 80g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort





590

990

73232 KENSINGTON LIFALOFT VEST

AVAILABLE IN OCTOBER

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 75g/m²**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m²**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

990

481

74230 KENSINGTON HOODED SOFTSHELL JACKET

COLORS

590 NAVY, 990 BLACK, 481 CAMO

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

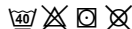
OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

970

990

74231 KENSINGTON SOFTSHELL JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

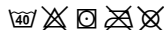
OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

930

990

72158 KENSINGTON FLEECE JACKET

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 350g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN 14058 Class 1
- Polartec® Wind Pro® fabric
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort





590

930

990

72250 KENSINGTON KNITTED FLEECE JACKET

AVAILABLE IN OCTOBER

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main: 92% Polyester, 8% Recycled Polyester - 315g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN 14058 Class 1
- Polartec® Recycled fleece
- No shoulder seams
- High collar for comfort
- Double layer fabric in collar
- Half zip with YKK® zipper & chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

970

79111 KENSINGTON SHIRT

COLORS

590 NAVY, 970 DARK GREY

SIZES

S-4XL

FABRIC

Main fabric: 100% Cotton - 196g/m²

Secondary fabric: 65% Polyester, 35% Cotton - 310g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- No shoulder seams
- Snap button closure at front & on cuffs
- Chest pocket with fastener closure
- Reinforced elbow patches



590

930

990

931

79243 KENSINGTON ZIP HOODIE

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK, 931 GREY MELANGE CAMO

SIZES

S-4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330g/m².

Main fabric Grey Melange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m²

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



590

930

990

79245 KENSINGTON SWEATSHIRT

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330g/m².

Main fabric Grey Melange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m²

- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem





590

930

990

79247 KENSINGTON ZIP SWEATSHIRT

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

S - 4XL

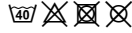
FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330g/m².

Main fabric Grey Melange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m²

- Rib-knit collar for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem

YKK



590

930

990

481

NEW

79242 KENSINGTON LONGSLEEVE

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK, 481 CAMO

SIZES

S-4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo
- Logo placement on CAMO is on chest



NEW



590

900

930

990

79248 KENSINGTON TECH POLO

COLORS

590 NAVY, 900 WHITE, 930 LIGHT GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyamide - 185g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Buttoned front placket
- Slit split
- Extra button included

NEW

79246 KENSINGTON T-SHIRT

COLORS

590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK, 481 CAMO

SIZES

S-4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Raised HH Workwear logo
- Logo placement on CAMO is on chest





79811 KENSINGTON BEANIE

COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE, 990 BLACK
290 DARK ORANGE

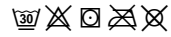
- Knitted polyester beanie
- HH Workwear logo

SIZES

STD

FABRIC

Main fabric: 100% Acrylic



79812 KENSINGTON WOOL BEANIE

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

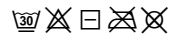
SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester



79806 KENSINGTON FLAT BRIM

COLORS

990 BLACK

- Flat brim
- Full crown construction
- One size fits most

SIZES

STD

FABRIC

100% Cotton

79805 KENSINGTON FLAT TRUCKER

COLORS

990 BLACK

- Trucker
- Full crown construction
- One size fits most

SIZES

STD

FABRIC

100% Cotton



NEW

79802 KENSINGTON CAP

COLORS

990 BLACK, 481 CAMO

SIZES

STD

FABRIC

100% Cotton

- Full crown construction
- Snap back
- One size fits most

990

481



590

990

77467 OXFORD CONSTRUCTION PANT

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-44/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²

Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

77468 OXFORD WORK PANT

COLORS

590 NAVY, 990 BLACK

SIZES

30/30 - 44/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

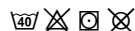
Secondary fabric: 65% Polyester, 35% Cotton - 310g/m²

Reinforcement: 100% Polyamide - 195g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos





590

990

77466 OXFORD SERVICE PANT

COLORS

590 NAVY, 990 BLACK

SIZES

30/30 - 44/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton - 310g/m²

Reinforcement: 100% Polyamide - 195g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



590

990

77562 OXFORD BIB

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-44/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton - 310g/m²

Third fabric: 93% polyamide, 7% elastane - 310g/m²

Reinforcement: 100% Polyamide - 195g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Elastic suspenders
- Chest pocket with fastener closure
- Elastic in waist for perfect fit & freedom of movement
- 4-way softshell stretch fabric in side panels
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



77470 OXFORD SERVICE SHORTS



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

28-48

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²

Secondary fabric: 65% Polyester, 35% Cotton - 310g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Hand pockets
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Tonal logos



990

590

997

73290 OXFORD WINTER JACKET

COLORS

590 NAVY, 990 BLACK, 997 BLACK/ DARK GREY

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 255g/m²

Secondary Main fabric: 65% Polyester, 35% Cotton - 310g/m²

Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m² in body & 80g/m² in sleeves

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





590

990

71290 OXFORD SHELL JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 255g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

10.000/10.000

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

970

990

72026 OXFORD FLEECE JACKET



COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

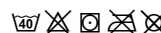
FABRIC

Main fabric: 100% Recycled Polyester - 251g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



590

970

990

72097 OXFORD LIGHT FLEECE JACKET



COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

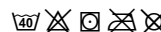
FABRIC

Main fabric: 100% Recycled Polyester - 251g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

72452 OXFORD LIGHT FLEECE PANT



COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Recycled Polyester - 251g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



AKER



74051 AKER SOFTSHELL JACKET



COLORS

999 BLACK/DARK GREY

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane, 305 g.

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATER RESISTANCE/BREATHABILITY

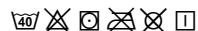
5.000/5.000

- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



999

YKK



CHELSEA

ALL CHELSEA STYLES WILL BE PHASED OUT OVER 2021.

76488 CHELSEA CONSTRUCTION PANT

WHILE QUANTITIES LAST

COLORS

999 BLACK/CHARCOAL

SIZES

30/30 - 44/32

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295g/m²

Reinforcement: 100% Polyamide - 220 g/m

- YKK® zipper
- Reflective details
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-On™ System for additional accessories
- Hammer holder loops on both sides
- Ruler pocket
- Possibility to increase leg length by 5cm



999



YKK





999

77488 CHELSEA LINED CONSTRUCTION PANT

WHILE QUANTITIES LAST

COLORS

999 BLACK/CHARCOAL

SIZES

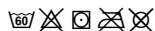
30/30-44/32

FABRIC

Main fabric: 79% Cotton, 21% Polyester

Secondary fabric: 95% Cotton, 5% Elasthan - 220 g/m²

- YKK® zipper
- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double fastener closure on both sides for hammer holders
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



999

76040 CHELSEA JACKET

WHILE QUANTITIES LAST

COLORS

999 BLACK/CHARCOAL

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295g/m²

Reinforcement: 100% Polyamide - 220 g/m

- YKK® front zipper
- No shoulder seams
- Reflective details
- Brushed micro fleece inside collar & cuffs
- Reflective details



999

76041 CHELSEA LINED JACKET

WHILE QUANTITIES LAST

COLORS

990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295g/m²

Reinforcement: 100% Polyamide - 220 g/m

Insulation: 100% Polyamide, 80g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- YKK® front zipper
- 80g extra insulation on shoulders
- No shoulder seams
- Reflective details



999

76042 CHELSEA LINED VEST

WHILE QUANTITIES LAST

COLORS

990 BLACK

SIZES

S - 4XL

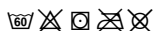
FABRIC

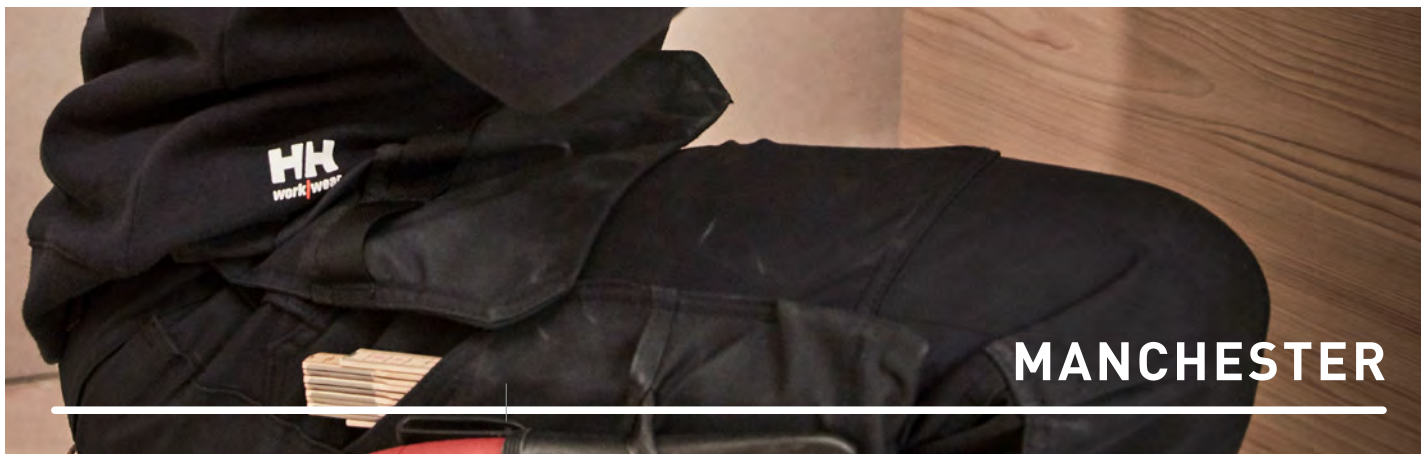
Main fabric: 79% Cotton, 21% Polyester - 295 g/m²

Reinforcement fabric: 100% Cordura® fabric - 219 g/m²

Pile lining insulation: 100% Polyester, 350 g/m²

- YKK® Vislon center front zip
- No shoulder seams
- Reflective elements
- Pile lining in collar
- Two pockets at front with zippers
- Two chest pockets with push button closure and fastener closure
- One large inner pocket with fastener closure
- Plastic covered metal buttons
- Push button adjustment at each side of the waist
- Extended back for increased freedom of movement
- Tail drop





999

71351 MANCHESTER WINTER JACKET

COLORS
999 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 100g/m² in body & 80g/m² in sleeves & hood

OEKO-TEX/BLUESIGN
Bluesign® approved main fabric

- Fully taped construction
- Adjustable hood with drawcord & fastener
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details



990

71452 MANCHESTER WINTER PANT

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 60g/m²

OEKO-TEX/BLUESIGN
Bluesign® approved main fabric

- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap



590

990

71043 MANCHESTER SHELL JACKET

Zip in compatible with 72085, 72167 & 72065

COLORS
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150g/m²

OEKO-TEX/BLUESIGN
Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord





990

71445 MANCHESTER SHELL PANT

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150g/m²

OEKO-TEX/BLUESIGN
Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Two pockets at front with zippers



990

530

70127 MANCHESTER RAIN JACKET

COLORS
990 BLACK, 530 RACER BLUE

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN
Bluesign® approved main fabric

- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990

70427 MANCHESTER RAIN PANT

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN
Bluesign® approved main fabric

- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



590

990

77526 MANCHESTER SERVICE PANT

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-44/32

FABRIC
Main fabric: 68% Cotton, 32% Polyester - 235g/m²

OEKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Possibility to increase leg length by 5 cm
- Reflective details





590

990

77522 MANCHESTER CONSTRUCTION PANT



COLORS

590 NAVY, 990 BLACK

SIZES

30/30-44/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5 cms
- Reflective details

YKK



590

990

79216 MANCHESTER ZIP HOODIE

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 280g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem

YKK



590

990

79212 MANCHESTER ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

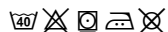
XS-4XL

FABRIC

Main fabric: 100% Cotton, 280g/m²

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem

YKK



590

79210 MANCHESTER HALF ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

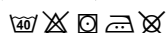
XS-4XL

FABRIC

Main fabric: 100% Cotton, 280g/m²

- Double layer fabric in collar
- Half zip with YKK® zipper with chin protector
- Side seams
- Elastic cuffs & hem

YKK





590

990

79214 MANCHESTER HOODIE

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 280g/m²

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

79208 MANCHESTER SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 280g/m²

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

79169 MANCHESTER LONGSLEEVE

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 150g/m²

- Ribbed collar
- Side seams



590

900

970

990

79167 MANCHESTER POLO

COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 190g/m²

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



590

900

970

990

79161 MANCHESTER T-SHIRT

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 150g/m²

- Ribbed collar
- Side seams



A woman with brown hair tied back, wearing safety glasses and a dark long-sleeved shirt, is focused on working on a car engine. She is using a red and blue screwdriver. The background is a blurred workshop environment. A white rectangular box with the word 'WOMENSWEAR' is overlaid on the image.

WOMENSWEAR



990

77482 W LUNA CONSTRUCTION PANT

COLORS

990 BLACK

SIZES

4/30 - 18/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m²**Reinforcement:** 100% Polyamide - 195g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5 cm
- Tonal logos



990

77483 W LUNA SERVICE PANT

COLORS

990 BLACK

SIZES

4/30 - 18/32

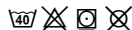
FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m²**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m²**Reinforcement:** 100% Polyamide - 195g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5 cm
- Tonal logos



590



990

77528 W LUNA LIGHT CONSTRUCTION PANT

COLORS

590 NAVY, 990 BLACK

SIZES

4/30 - 18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5 cm
- Reflective details





590

990

77532 W LUNA LIGHT SERVICE PANT



COLORS

590 NAVY, 990 BLACK

SIZES

4/30 - 18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Possibility to increase leg length by 5 cm
- Reflective details

YKK®



990



590

71304 W LUNA WINTER JACKET



EN 343



EN 14058



COLORS

990 BLACK, 590 NAVY

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Lining: 100% Polyamide

Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80g/m² in sleeves & hood.

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.000

- EN 343:2019 Class 4,1
- EN 14058:2017 Class 4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters

- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990

590

71240 W LUNA SHELL JACKET

COLORS

990 BLACK, 590 NAVY

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Lining: 100% Polyester

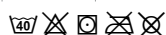
OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.000

- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





990

590

74240 W LUNA SOFTSHELL JACKET

COLORS

990 BLACK, 590 NAVY

SIZES

XS-2XL

FABRIC

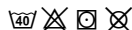
Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

590

72400 W LUNA FLEECE JACKET

COLORS

990 BLACK, 590 NAVY

SIZES

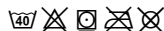
XS-2XL

FABRIC

Main fabric: 100% Recycled Polyester - 251g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

480

990

70286 W LUNA RAIN JACKET

AVAILABLE IN OCTOBER

COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



590

480

990

70486 W LUNA RAIN PANT

AVAILABLE IN OCTOBER

COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons



WOMEN'S MANCHESTER



990

74044 W MANCHESTER SHELL JACKET

COLORS
990 BLACK

SIZES
S-2XL

FABRIC
Main fabric: 100% Polyester - 150g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved main fabric

- EN 343:2003 + A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop



590

990

79217 W MANCHESTER ZIP HOODIE

COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Cotton - 280g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



590

990

79213 W MANCHESTER ZIP SWEATSHIRT

COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Cotton - 280g/m²

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem





590

990

79215 W MANCHESTER HOODIE

COLORS

590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 280g/m²

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

79209 W MANCHESTER SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 280g/m²

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem



990

590

970

900

79168 W MANCHESTER POLO

COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 190g/m²

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



590

990

79159 W MANCHESTER LONGSLEEVE

COLORS

590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 150g/m²

- Ribbed collar
- Side seams





990

590

970

900

79163 W MANCHESTER T-SHIRT

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 150g/m²

- Ribbed collar
- Side seams



990

75210 W HH LIFA MERINO HALF ZIP

COLORS

990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75209 W HH LIFA MERINO CREWNECK

COLORS

990 BLACK

SIZES

XS-2XL

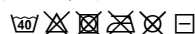
FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





990

75520 W HH LIFA MERINO PANT

COLORS
990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

OEKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort

lifa





HI VIS



71088 ALTA SHELL JACKET CSA 4" STRIPING

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

S - 5XL

FABRIC

Main fabric: 100% Polyester, 200 g

Secondary fabric: 100% Polyamide 145 g.

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved fabric



- CSA Z96-15 Class 2 Level 2 when worn with Bib 71443 meets Class 3 Level 2
- EN ISO 20471 Class 3
- EN 343 Class 3,3
- Helly Tech® Performance
- YKK® front zipper
- Hand pockets with flap and fastener closure
- Detachable hood
- Adjustable hood with drawcord and fastener
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



71443 ALTA SHELL PANT CSA 4" STRIPING

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

S - 5XL

FABRIC

Main fabric: 100% Polyester, 200 g

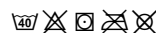
Secondary fabric: 100% Polyamide 145 g.

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved fabric



- EN ISO 20471 Class 2
- EN 343 Class 3,3
- Helly Tech® Performance
- Draw cord adjustment at waist
- Belt loops
- Knee high boot zipper with storm flap & fastener closure
- ID card loop



70261 ALTA RAIN JACKET CSA

COLORS

260 ORANGE, 360 YELLOW

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²

PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- EN ISO 20471 Class 3
- EN 343 Class 3,1
- 3M™ reflectives
- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord
- CSA-Z96-2015



260

360

70570 ALTA RAIN BIB

COLORS

261 ORANGE, 360 HI VIS YELLOW

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 2
- EN 343 Class 3,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Double layer fabric at knees
- Knee high boot YKK® zipper



269

369

71288 ALTA WINTER JACKET

COLORS

260 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 200g/m²

Secondary Main fabric: 100% Polyamide 145g/m²

Lining: 100% Polyester

Insulation: 100% Polyamide - 120g/m² in body, 100g/m² in sleeves

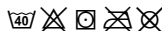
OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

10.000/10.000

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,332 m²/K/W [B] [2,1 clo] w/ 71480 Alta Winter Bib CSA
- Air permeability Class 3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



369

260

71480 ALTA WINTER BIB CSA

COLORS

260 ORANGE, 369 YELLOW

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 200 g

Secondary fabric: 100% Polyamide 145 g.

Insulation: 100% Polyamide - 100g/m²

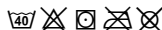
OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

10.000/10.000

- CSAZ96.jpg
- EN ISO 20471
- EN 343
- Must be worn with 71288 to meet CSA Z96-15
- EN ISO 20471 Class 2
- EN 343 Class 3,3
- Helly Tech® Performance
- Draw cord adjustment at waist
- Belt loops
- Boot zipper with storm flap and fastener closure
- ID card loop



369

260

950

74074 ALTA SOFT SHELL JACKET

COLORS

260 ORANGE, 369 YELLOW, 950 EBONY

SIZES

XS-4XL

FABRIC

Hi Vis: 100% Polyester, 320 g/m²

OEKO-TEX/BLUESIGN

WATERPROOF/BREATHABILITY

10.000/10.000

- Hi Vis Orange/Hi Vis Yellow: CSA Z96-2015 CLASS 2, LEVEL 2, QC MOT
- Ebony: CSA Z96-2015 CLASS 1, LEVEL 2, QC MOT
- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimum mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket





369

260

950

77474 ALTA CONSTRUCTION PANT CSA

COLORS

260 ORANGE, 369 YELLOW, 950 EBONY

SIZES

30/30-44/32

FABRIC

Hi Vis: 85% Polyester, 15% Cotton - 245 g/m²

Contrast: 65% Polyester, 35% cotton - 245 g/m²

Reinforcement: 100% Polyamide - 200 g/m²

OEKO-TEX/BLUESIGN

WATERPROOF/BREATHABILITY

10.000/10.000



- Hi Vis Orange/Hi Vis Yellow: When worn in combination of Class 2 Level 2 upper garment, these pants meet or exceed CSA Z96-2015 Class 3, Level 2.
- Ebony: When worn with Class 2, Level 2 upper garment, these pants meet or exceed, CSA Z96-2015 Class 2, Level 2
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- cc. 369 & 950: Reinforcement fabric at knee and bottom hem



260

360

160

77174 ALTA SURVEYOR VEST CSA

COLORS

160 HAVIS RED, 260 ORANGE, 360 YELLOW

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 200g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

10.000/10.000



- Front flap with button closure
- Multiple open pockets
- Multiple pockets with fastener closure
- Large back pocket with zipper closure
- Radio loop
- ID card loop



POTSDAM

71275 POTSDAM 3-IN-1 JACKET WITH 4" STRIPING

COLORS

265 FLUORESCENT ORANGE/NAVY, 369 EN 471 YELLOW/CHARCOAL

SIZES

XS - 5XL

FABRIC

Main fabric: 100% Oxford Polyester - 200 g/m² Secondary

Fabric: 100% Oxford Nylon 140 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- CSA Z96 C1 2, Level 2
- WCB BC
- QC MOT
- AATCC 127
- ASTM E96
- Fully taped construction
- Detachable hood
- Hood designed to be used with a helmet
- Adjustable hood



265

369



265

369

71675 POTSDAM PANT 4" STRIPING

COLORS

265 EN471 ORANGE/NAVY, 369 EN 471
YELLOW/CHARCOAL

SIZES

XS - 5XL

FABRIC

Main fabric: 100% Oxford Polyester - 200 g/m² Secondary
Fabric: 100% Oxford Nylon 140 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- CSA Z96 Cl 2, Level 2
- ANSI/ISEA Class E
- AATCC 127
- Fully taped construction
- Elastic at waist
- Broad belt tunnel at back for extra strength and stability
- Detachable back piece with elastic suspenders
- Two pockets at front with zippers and flaps



360

70620 WAVERLEY PACKABLE STORMSUIT

COLORS

360 EN471 YELLOW

SIZES

XS - 5XL

FABRIC

Main fabric: 100% Polyester 300 Denier PU Coated 200 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



Jacket:

- CSA-Z96-2015
- ANSI/ISEA 107 Type R Cl 3
- CSA Z96 Cl 3, Level 2

Pant:

- ANSI/ISEA 107 Type E
- CSA Z96 Cl 2, Level 2
- Taped seams
- Removable drawcord hood and serves as carrying case
- Packable





MID LAYER

72111 HAY RIVER JACKET



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 314g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- EN 14058 CLASS 1
- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort
- Adjustable hem with elastic drawcord



WQL

590

72240 PILE JACKET

WHILE QUANTITIES LAST

COLORS

590 NAVY

SIZES

XS - 5XL

FABRIC

Main fabric: 100% Polyester

- Front zipper closure
- Nylon knit cuffs and waistband
- Flatlock seams





WQL

590

72241 PILE HOODED JACKET

WHILE QUANTITIES LAST

COLORS
590 NAVY

SIZES
XS - 5XL

FABRIC
Main fabric: 100% Polyester

- Front zipper closure
- Flatlock seams
- Zippered chest pocket
- Draw cord adjustable hoods
- Two hand warming pockets



WQL

590

72440 PILE PANT

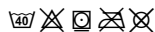
WHILE QUANTITIES LAST

COLORS
590 NAVY

SIZES
XS - 5XL

FABRIC
Main fabric: 100% Polyester - 483g/m²
"

- Softpile fabric
- Elastic waist
- Nylon knit cuffs
- Flatlock seams



WQL

590

72640 PILE ONE PIECE SUIT

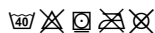
WHILE QUANTITIES LAST

COLORS
590 NAVY

SIZES
XS - 5XL

FABRIC
Main fabric: 100% Polyester - 483g/m²

- Softpile fabric
- Two-way front zipper
- Rear zipper flap
- Nylon knit cuffs
- Flatlock seams



WQL

590

72940 PILE COWL

WHILE QUANTITIES LAST

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 100% Polyester

- Elastic expandable face
- Fits over baselayer balaclavas
- Generous neck coverage
- Flatlock seams



BASE LAYER



990

75109 HH LIFA HALF ZIP

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125g/m²

OEKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75105 HH LIFA CREWNECK

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125g/m²

OEKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75505 HH LIFA PANT

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125g/m²

OEKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



LIFA® MERINO



LIFA® MERINO



590

990

75107 HH LIFA MERINO HALF ZIP

COLORS

930 GREY MÉLANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



930

990

481

75106 HH LIFA MERINO CREWNECK

COLORS

481 CAMO, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



481

930

990

75506 HH LIFA MERINO PANT

COLORS

481 CAMO 930 GREY MÉLANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



LIFA® MAX



LIFA® MAX



590

990

75108 HH LIFA MAX CREWNECK

COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

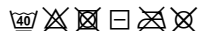
FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

75118 HH LIFA MAX CREWNECK TALL

COLORS

590 NAVY

SIZES

M-2XL

FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH/Lifa Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort
- Extra length in body and arms



590

990

75508 HH LIFA MAX PANT

COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





590

75518 HH LIFA MAX PANT TALL

COLORS

590 NAVY

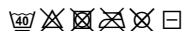
SIZES

M-2XL

FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN



- Lifa® Stay Warm Technology
- HH@Lifa Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort
- Extra length in legs



590

990

79708 HH LIFA MAX BEANIE

COLORS

590 NAVY, 990 BLACK

SIZES

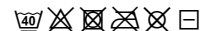
STD

FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

79709 HH LIFA MAX NECK

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



590

990

79710 HH LIFA MAX BALACLAVA

COLORS

590 NAVY, 990 BLACK

SIZES

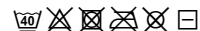
STD

FABRIC

Main fabric: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

A man with a beard, wearing a black cap with the 'HH workwear' logo and a green rain jacket, is shown in profile. He is working on a dark, wet surface, likely the hull of a boat, using a yellow level and a small tool. The scene is set in the rain, with water droplets visible on his jacket and the surface he is working on. The background shows blurred green foliage. A white rectangular box with a thin black border contains the text 'RAINWEAR & FISHING'. On the right side of the image, there is a small orange vertical bar with a white water drop icon.

RAINWEAR & FISHING



GALE



290

480

590

990

70282 GALE RAIN JACKET**COLORS**

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2003 + A1:2007 3,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



290

480

590

990

70485 GALE RAIN PANT**COLORS**

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons



290

480

590

990

70582 GALE RAIN BIB**COLORS**

290 DARK ORANGE, 590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 4,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons





260

290

480

70193 ABBOTSFORD JACKET

COLORS

260 EN471 ORANGE, 290 DARK ORANGE, 480 ARMY GREEN

SIZES

XS - 5XL

FABRIC

Main fabric: 100% PU Coated Nylon Knit- 170 g/m²

OEKO-TEX/BLUESIGN



- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- MicroWeld seams



260

290

480

70592 ABBOTSFORD DOUBLE BIB PANT

COLORS

260 EN471 ORANGE, 290 DARK ORANGE, 480 ARMY GREEN

SIZES

XS - 5XL

FABRIC

Main fabric: 100% PU Coated Nylon Knit- 170 g/m²



- Microweld™ seams
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- Can be worn front to back



290

590

990

70180 VOSS JACKET

COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170g/m², PU coated



- EN 343 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord
- Reflective details



310

590

990

70480 VOSS PANT

COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170g/m², PU coated



- EN 343 3,1
- Elastic at waist
- Adjustable bottom leg with snap buttons
- Reflective details



290

310

480

590

70129 MANDAL JACKET

COLORS

290 DARK ORANGE, **310** LIGHT YELLOW, **480** ARMY GREEN, **590** NAVY

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester 410g/m², PVC coated

- EN 343 3,1
- Adjustable hood with drawcord
- Two hand pockets
- Adjustable cuff with snap buttons



290

480

310

590

70529 MANDAL BIB

COLORS

290 DARK ORANGE, **310** LIGHT YELLOW, **480** ARMY GREEN, **590** NAVY

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester 410g/m², PVC coated

- EN 343 3,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons



310

480

70429 MANDAL PANT

COLORS

310 LIGHT YELLOW, **480** ARMY GREEN

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester 410g/m², PVC coated

- EN 343 3,1
- Elastic at waist
- Adjustable hem with snap button closure





900

70215 PROCESSING JACKET

COLORS
900 WHITE

SIZES
S - 4XL

FABRIC
Main fabric: PVC Coated 100% Polyester- 410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs



900

70525 PROCESSING BIB PANT

COLORS
900 WHITE

SIZES
S - 4XL

FABRIC
Main fabric: PVC Coated 100% Polyester- 410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs



310

79816 SVOLVÆR SOU'WESTER

COLORS
310 LIGHT YELLOW

SIZES
55-56 , 57-58, 59-60,61-62,63-64

FABRIC
Main fabric: 100% Polyester - 410g/m² - PU coated

- EN 343 3,1
- Waterproof fabric & construction
- Lining
- Ear flaps
- Chin strap



STORM



299

990

480

70283 STORM RAIN JACKET

COLORS

299 DARK ORANGE/BLACK, **480** ARMY GREEN, **990** BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003 + A1:2007 3,1
- Adjustable hood with elastick drawcord & fastener
- No shoulder seams
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Inside stash pocket
- Neoprene cuffs



299

990

480

70583 STORM RAIN BIB

COLORS

299 DARK ORANGE/BLACK, **990** BLACK, **480** ARMY GREEN

SIZES

XS-4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003+A1:2007 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure



410

70123 ENGRAM JACKET

COLORS

410 LIGHT GREEN

SIZES

XS-5XL

FABRIC

Main fabric: 74% PVC 26% Cotton - 480g/m²

- EN 343 3,1
- Resistance to fish oil, sunlight, mildew and saltwater
- Attached generously cut 3 panel hood for better fit
- Inside storm flap
- Cold Crack Rated to -30°C





410

70124 ENGRAM DOUBLE BIB PANT

COLORS
410 LIGHT GREEN

SIZES
XS-5XL

FABRIC
Main fabric: 74% PVC 26% Cotton- 480g/m²

- .EN 343 3,1
- .Resistance to fish oil, sunlight, mildew and saltwater
- .Cold Crack Rated to -30°C



992

70187 WEST COAST JACKET

COLORS
992 BLACK/DARK ORANGE

SIZES
S-4XL

FABRIC
100% Polyester-220g/m², PU coated

- Waterproof fabric and construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets at front with flaps
- Chest and sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop



399

70206 ROAN ANORAK

COLORS
399 OCHRE/CHARCOAL

SIZES
S-4XL

FABRIC
PVC Coated
100% Polyester - 220 g/m²

- 100% Polyester - 220 g/m² - PVC coating
- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- Click-on loop inside hem for ID card holder



WQL

490

70300 HIGHLINER JACKET

WHILE QTY'S LAST

COLORS
490 DARK GREEN

SIZES
XS-5XL

FABRIC
PVC coated Cotton 450 g/m²

- .45 P-Series PVC on high-quality cotton canvas
- 450g
- Special PVC plasticizers added for better flexibility
- Cold and Oil resistant
- Inside fabric is impregnated prior to coating to reduce the absorptions of moisture and odor retention from fish oils
- Generously cut with raglan sleeve construction
- Attached three-panel hood
- Double Storm flap
- Non-corrosive snaps concealed under front placket





WQL

490

70500 HIGHLINER BIB

COLORS

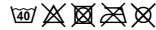
490 DARK GREEN

SIZES

S-4XL

FABRIC

PVC coated Cotton 450 g/m²



WHILE QUANTITIES LAST

- .45 P-Series PVC on high-quality cotton canvas, 450g
- Symmetrically cut bib can be reversed to be worn back-to-front for extended wear
- Adjustable heavy duty suspender
- Generously cut with side gusset for easy entry
- MicroWeld seam construction



550

70201 ARMOUR JACKET

COLORS

550 COBALT

SIZES

S-5XL

FABRIC

Tear resistant outer shell of durable, high tenacity

420 Denier Nylon

Inner layer of 170 g/m² PU coated

Nylon knit PU Stretch waterproof fabric



- Generously cut 3 panel drawcord hood with cordlocks
- Durable inner and outer storm flap for durability
- Inner storm cuffs for comfort and dryness
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



550

70501 ARMOUR BIB

COLORS

550 COBALT

SIZES

S-5XL

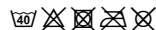
FABRIC

Tear resistant outer shell of durable, high tenacity

420 Denier Nylon

Inner layer of 170 g/m² PU coated

Nylon knit PU Stretch waterproof fabric



- Side gusset for easy entry
- Adjustable suspenders
- Quick release buckles
- Inner layer has MicroWeld™ seams



**FLAME
RETARDANT**





200

70030 HORTEN JACKET

COLORS

200 FLUOR ORANGE

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 410g/m², PVC coated

- EN 343:2003+A1:2007 Class 3,1
- EN 14116:2008 INDEX 1/SH/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



200

70530 HORTEN BIB

COLORS

200 FLUOR ORANGE

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 410g/m², PVC coated

- EN 343:2003+A1:2007 Class 3,1
- EN 14116:2008 INDEX 1/SH/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



260

70256 ALBERTA STRETCH JACKET

COLORS

260 ORANGE

SIZES

XS-5XL

FABRIC

FR PU on FR Trevira Polyester Knit 200 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- E3M™ Scotchlite™ Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached, 3 panel hood with drawcord and cordlocks
- MicroWeld™ seams
- Not to come in contact with bare skin and only to be worn over an FR base layer



260

70556 ALBERTA STRETCH BIB

COLORS

260 ORANGE

SIZES

XS-5XL

FABRIC

FR PU on FR Trevira Polyester Knit 200 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- 3M™ Scotchlite™ Reflective Material
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- MicroWeld™ seams
- Can be worn back to front for longer wear
- Not to come in contact with bare skin and only to be worn over an FR base layer





560

75090 FARGO CREWNECK

COLORS
560 ROYAL BLUE

SIZES
XS-5XL

FABRIC
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,
3% Antistatic Single Jersey Knit - 230 g/m²

- UL CERTIFIED
- CAN-CGSB 155.20-2017
- NFPA 2112-2018
- CSA Z462
- ASTM F1506-18
- ATPV: 9.2 cal/m²
- EBT: 8.3 cal/m²
- HAF: 79%
- NFPA 70E
- CAT 2
- Double knit cuffs
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



75490 FARGO PANT

COLORS
560 ROYAL BLUE

SIZES
XS-5XL

FABRIC
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,
3% Antistatic Single Jersey Knit - 230 g/m²

- UL CERTIFIED
- CAN-CGSB 155.20-2017
- NFPA 2112-2018
- CSA Z462
- ASTM F1506-18
- ATPV: 9.2 cal/m²
- EBT: 8.3 cal/m²
- HAF: 79%
- NFPA 70E
- CAT 2
- Double knit cuffs
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Fly front



560



990

79892 FARGO BALACLAVA

COLORS
560 ROYAL BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,
3% Antistatic Single Jersey Knit - 230 g/m²

- UL CERTIFIED
- CAN-CGSB 155.20-2017
- NFPA 2112-2018
- CSA Z462
- ASTM F1506-18
- ATPV: 9.2 cal/m²
- EBT: 8.3 cal/m²
- HAF: 79%
- NFPA 70E
- CAT 2
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



560



990

79893 FARGO NECK GAITER

COLORS
560 ROYAL BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,
3% Antistatic Single Jersey Knit - 230 g/m²

- UL CERTIFIED
- CAN-CGSB 155.20-2017
- NFPA 2112-2018
- CSA Z462
- ASTM F1506-18
- ATPV: 9.2 cal/m²
- EBT: 8.3 cal/m²
- HAF: 79%
- NFPA 70E
- CAT 2
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Generous neck coverage





560

990

79895 FARGO TUQUE/BEANIE

COLORS

560 ROYAL BLUE, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,
3% Antistatic Single Jersey Knit - 230 g/m²

- UL CERTIFIED
- CAN-CGCB 155.20-2017
- NFPA 2112-2018
- CSA Z462
- ASTM F1506-18
- ATPV: 9.2 cal/m²
- EBT: 8.3 cal/m²
- HAF: 79%
- NFPA 70E
- CAT 2
- Double layer fabric
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams





WINTER TECH





979

990

130

76201 BERG JACKET

COLORS

130 HH RED/BLACK, 979 BLACK/ DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 197g/m²Insulation: 100% Polyester - 160g/m² in body, 120g/m² in sleeves

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details
- Embellishment zipper



990

76400 BERG PANT

COLORS

990 BLACK

SIZES

S-4XL

FABRIC

100% polyester, Oxford treated, 200 g/m

Insulation, 100% polyester, 120 g

Lining 100% nylon

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- Fleece on inside of back
- Removable shoulder straps
- Fly with zip
- Elastic in waist
- Two front pockets with zip
- Zip in legs with wind flap
- Velcro adjustment in cuffs
- Knee pad pockets on inside



990

76211 BERGHOLM JACKET

COLORS

990 BLACK

SIZES

2XS-4XL

FABRIC

Main fabric: 100% Polyester - 197g/m²Insulation: 100% Polyester -350g/m² in body & 80g/m² in sleeves

OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID Card loop
- Embellishment zipper



590

76313 WEYBURN PARKA

COLORS

590 NAVY

SIZES

XS-5XL

FABRIC

Beaver Nylon outer shell 240 g/m²

13mm Thermal Pile lining

- 3M™ Scotchlite™ Reflective Material in a CSA pattern
- PU coated Oxford Nylon reinforcement on elbow area for abrasion and durability
- YKK one-way vision heavy duty front zipper with full outer storm flap
- Knit inner storm cuffs at wrists for heat retention
- Inner windbelt with snap closure for added protection
- Front chest pocket with flap for storage and pen pocket
- Large front cargo pockets with snap closure and side entrance
- Inside storage pocket
- Elastic back waist for fitting comfort
- Detachable hood with 3M™ Scotchlite™ Reflective Material included
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching provides durability and strength to seams
- Machine washable





590

76512 THOMPSON BIB PANT

COLORS
590 NAVY

SIZES
XS-5XL

FABRIC
Beaver Nylon outer shell 240 g/m²

3M

- 3M™ Scotchlite™ Reflective Material striping on front chest flaps, across back, sleeves and legs
- PU coated Oxford Nylon reinforcement on full shoulder, elbows, bottom, knee, and hem facing areas for abrasion and durability
- Elastic adjustable suspenders
- YKK two-way, vislon heavy duty front zipper with full outer storm flap
- Inside storage pocket
- Inside storage pocket
- Large front bellowed pockets
- Large back pocket
- Elastic back waist for fitting comfort
- Full leg YKK two-way, heavy duty zipper with outer storm flap with pass through option
- Snap adjustments on legs
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching provides durability and strength to seams
- Machine washable



250

76315 BRANDON PARKA

WHILE QUANTITIES LAST

COLORS
250 ORANGE

SIZES
XS-3XL

FABRIC
100% Beaver Nylon Outer Shell- 240 g/m²/ Oxford Nylon reinforcements, Pile Lining

YKK

3M

- 100% Beaver Nylon w Pile lining| Insulation: 100% Thermal Pile| 3M™ Scotchlite™ 4" Reflective Material in a CSA pattern
- PU Coated Oxford Nylon reinforcement at elbowarea for abraision and durability
- Two large pockets at front with push buttons and side entrance
- Front chest pocket with flap for storage
- Inside storage pocket
- Inner windbelt with snap closure
- Knit inner storm cuffs
- Elastic back waist for comfort
- Detachable hood with reflective
- Durable water repellant finish
- Generous fit to accommodate layering
- Double needle top stitching for durability
- Machine wash



250

76515 BRANDON BIB PANT

WHILE QUANTITIES LAST

COLORS
250 ORANGE

SIZES
XS-3XL

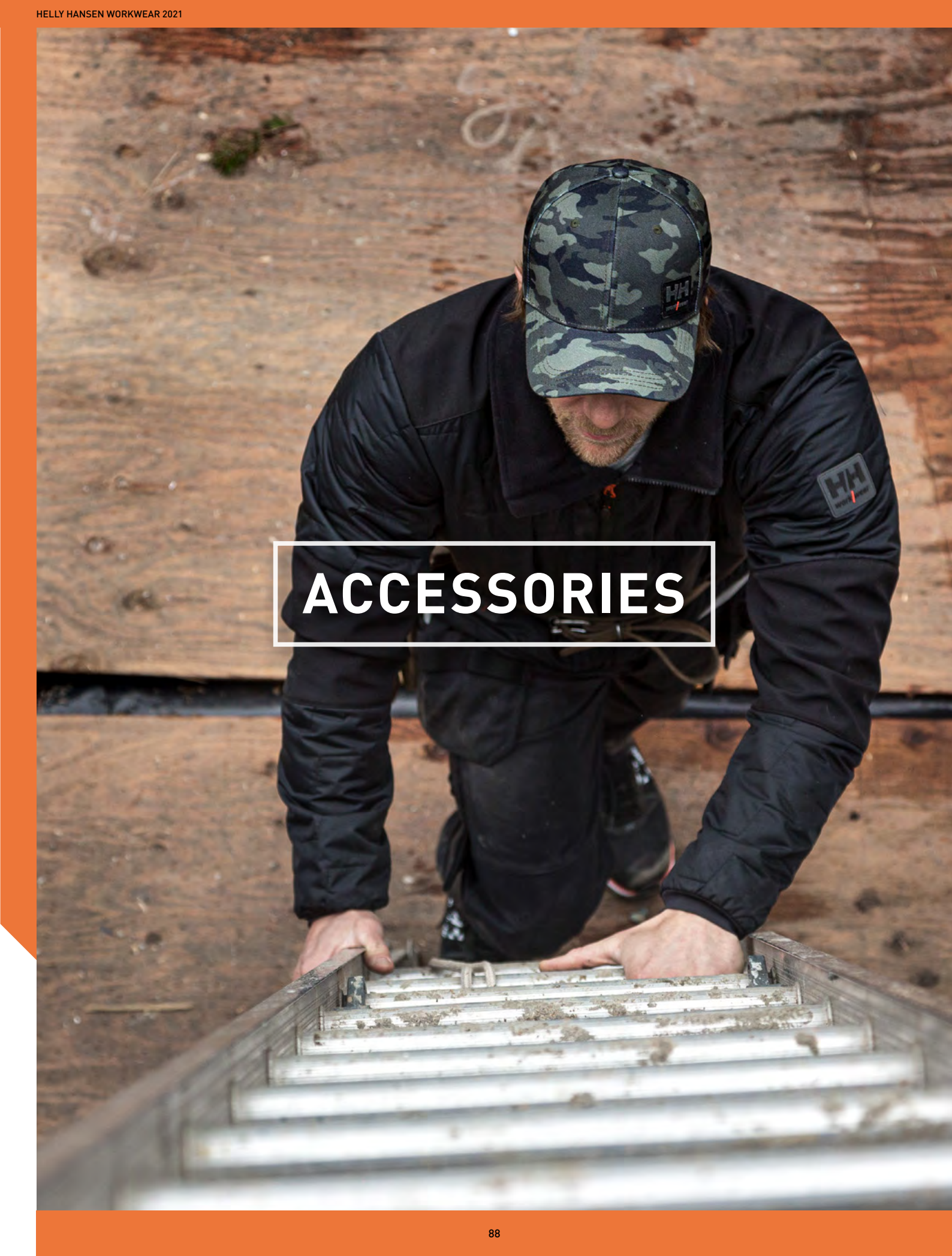
FABRIC
100% Beaver Nylon Outer Shell- 240 g/m²/ Oxford Nylon reinforcements, Pile Lining

YKK

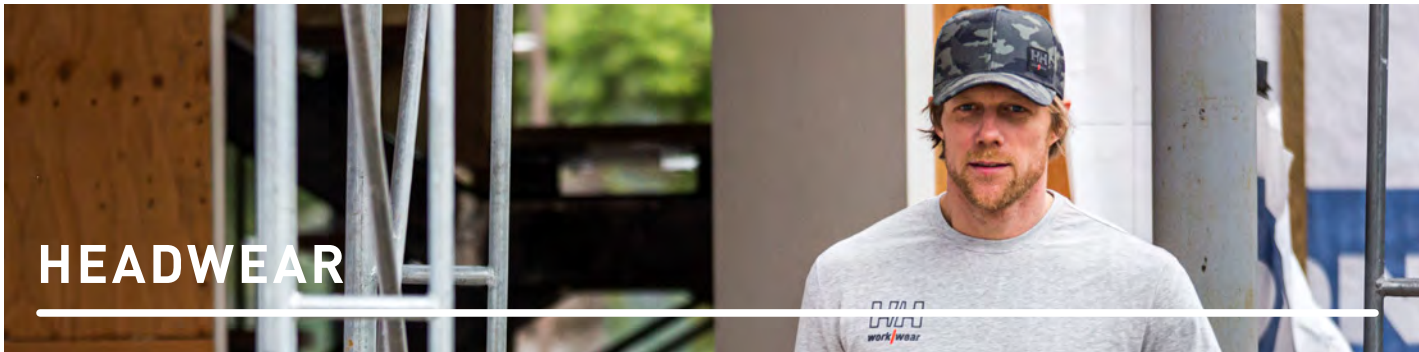
3M

- 100% Beaver Nylon w Pile lining| Insulation: 100% Thermal Pile
- 3M™ Scotchlite™ 4" Reflective Material on legs
- PU Coated Oxford Nylon reinforcement on bottom, knee and hem facing areas for abrasion
- Elastic adjustable suspenders
- YKK two-way vislon heavy duty zipper with full outer storm flap
- Large back pocket with Velcro closure
- Inside storage pocket
- Snap adjustments on legs
- Full YKK two way, heavy duty zipper with outerstorm flap and pass through option
- Elastic back waist for comfort
- Durable water repellant finish
- Generous fit to accommodate layering
- Double needle top stitching for durability
- Machine wash



A man with a beard, wearing a black Helly Hansen jacket and a camouflage baseball cap, is kneeling on a wooden surface. He is holding a metal ladder with both hands. The word "ACCESSORIES" is written in white capital letters inside a white rectangular box, centered over the man's torso. The background is a wooden surface with some moss and debris.

ACCESSORIES



HEADWEAR

79806 KENSINGTON FLAT BRIM



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Cotton

- Flat brim
- Full crown construction
- One size fits most

79805 KENSINGTON FLAT TRUCKER



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Cotton

- Trucker
- Full crown construction
- One size fits most

79802 KENSINGTON CAP



990

480

COLORS
990 BLACK, 480 CAMO

SIZES
STD

FABRIC
Main fabric: 100% Cotton

- Full crown construction
- Snap back
- One size fits most

79811 KENSINGTON BEANIE



480

990

590

290

930

COLORS
480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE,
990 BLACK, 290 DARK ORANGE

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Knitted beanie
- HH Workwear logo





590

970

990

79812 KENSINGTON WOOL BEANIE

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo



972

993

79883 MANCHESTER BEANIE

COLORS

972 DARK GREY/ORANGE,
993 BLACK/YELLOW

SIZES

STD

FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- Reversible design
- Water repellent fiber



990

481

79705 HH LIFA MERINO BEANIE

COLORS

481 CAMO, 990 BLACK

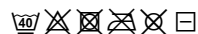
SIZES

STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort



990

481

79706 HH LIFA MERINO NECK

COLORS

990 BLACK, 481 CAMO

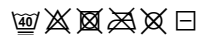
SIZES

STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990

481

79707 HH LIFA MERINO BALACLAVA

COLORS

990 BLACK, 481 CAMO

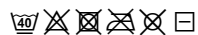
SIZES

STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



79708 HH LIFA MAX BEANIE



590

990

COLORS

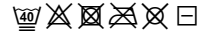
590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort

79709 HH LIFA MAX NECK



590

990

COLORS

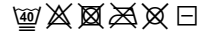
590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

79710 HH LIFA MAX BALACLAVA



590

990

COLORS

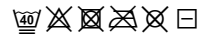
590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

79830 HH WW BEANIE



290

990

COLORS

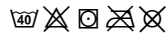
290 DARK ORANGE, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Acrylic



- HH Workwear logo
- Delivered in packages of 6 pieces

SOCKS





990

79641 MAGNI WINTER SOCK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric: 51% polyester, 47% polyamide, 2% elastane

- Primaloft® fiber
- Protected heel with nylon
- Protected pre-heel & pre-toe with Nanoglide
- Flex cones in pre-toe area
- Shinbone cushion protector
- Ankle flex



990

79643 CHELSEA EVOLUTION WINTER SOCK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric: 39%polyamide, 37%polypropylene, 22% wool, 2% elastane

- Lifa® fibers in heel & toe for added durability & moisture transportation
- Mesh ventilation for added breathability
- Ankle flex



990

79645 OXFORD WINTER SOCK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric: 34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle flex



990

79646 MANCHESTER 3 PACK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric: 71% cotton, 26% polyamide, 3% elastane

- Mesh ventilation for added breathability
- Ankle flex



990

75729 LIFA MERINO WINTER SOCK

COLORS

990 BLACK

SIZES

36/38,39/41,42/44,45/47

FABRIC

Main fabric: 40% Merino Wool, 40%Polypropylene, 18%nylon, 2% Cordura® Reinforcement fabric

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved

- Lifa® Stay Warm Technology
- Lifa® Merino
- Knee length
- Heel reinforced with Cordura® Reinforcement fabric

BAGS



990



299



590



481

NEW

79572 HH DUFFEL BAG 50L

COLORS

299 DARK ORANGE, 590 NAVY, 990 BLACK, 481 CAMO

SIZES

STD

FABRIC

Main fabric: 100% PolyVinyl - 550g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57cm Width 30 cm



990

79573 HH DUFFEL BAG 70L

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% PolyVinyl - 550g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63cm Width 34 cm



990

79574 HH DUFFEL BAG 90L

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% PolyVinyl - 550g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5cm Width 36 cm



990

79575 HH DUFFEL BAG 120L

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% PolyVinyl - 550g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76cm Width 40 cm





990

79583 WORK DAY BACKPACK

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 98% Polyester, 2% PVC



- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket & one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53cm Width 33cm Depth 18cm
- 1.2 kg



990

79580 HH MULTI BAG

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 55% Polyester, 45% PVC, 550g/m²



- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
- Length 23.5cm Width 15 cm



990

79578 KENSINGTON TROLLEY 45L

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 466g/m²



- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 55cm Width 38cm Depth 30cm
- 2.85 kg



990

79579 KENSINGTON TROLLEY 95L

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 466g/m²



- 1-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- Large 84mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 95L (fully expanded)
- Height 77cm Width 42cm Depth 40.5cm
- 4.47 kg



590

990

481

NEW

79584 OXFORD BACK PACK

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 497g/m²



- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg

ADDITIONAL ACCESSORIES



79528 HH LOGO WEBBING BELT

COLORS
290 DARK ORANGE, 480 ARMY GREEN, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 96% Cotton, 4% Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm



79569 KNEEPAD STANDARD

COLORS
990 BLACK

SIZES
STD

FABRIC
Other Material

- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1
- 240mm x 147mm x 20mm
- Lightweight fabric



NEW

79692 GLOVE LINER

COLORS
590 NAVY

SIZES
STD

FABRIC
100% Acrylic

- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1
- 240mm x 147mm x 20mm
- Lightweight fabric
- Knitted Glove Liner
- Ribbed cuff



SIZE CHARTS

REGULAR & TALL / MENSWEAR

BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL		4XL		5XL		6XL	
	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet
Body Height	156	5'1"	160	5'3"	168	5'6"	172	5'8"	174	5'9"	176	5'9"	178	5'10"	178	5'10"	178	5'10"	178	5'10"
	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch
Chest	88	34.5	91	36	95-99	37.5-39	104-108	41-42.5	112-115	44-45.5	119-123	47-48.5	127-131	50-51.5	135-138	53-54.5	142-146	56-57.5	147-152	58-60
Waist	76	30	79	31	84-86	33-34	91-97	36-38	99-104	39-41	107-112	42-44	114-119	45-47	122-127	48-50	130-135	51-53	137-142	54-56
Hip	94	37	98	38.5	102-105	40-41.5	109-114	43-45	117-122	46-48	126-129	49.5-51	133-137	52.5-54	141-145	55.5-57	149-152	58.5-60	156-160	61.5-63
Inseam	77	30.5	80	31.5	81	32	84	33	86	34	89	35	89	35	89	35	89	35	89	35

FIND YOUR PANT SIZE / MENSWEAR

Waist	CM	71	76	76	76	81	81	81	81	86	86	86	86	91	91	91	91	97	97	97	97	101	101	101	107	112	112
	Inches	28	30	30	30	32	32	32	32	34	34	34	34	36	36	36	36	38	38	38	38	40	40	40	42	44	44
Inside Leg Length	CM	76	76	81	86	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	81	76	81
	Inches	30	30	32	34	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	32	30	30

* Bold are focus sizes

REGULAR & TALL / WOMENSWEAR

BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL		4XL		5XL		6XL	
Dress Size	2		4		6		8		10		12		14		16		18		20	
	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet
Body Height	156	5'1"	160	5'3"	168	5'6"	172	5'8"	174	5'9"	176	5'9"	178	5'10"	178	5'10"	178	5'10"	178	5'10"

	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch
Chest	80	31.5	84	33	92	36 2/9	100	39 3/8	108	42 1/2	116	45 2/3	124	48 4/5	132	52	140	55 1/9	148	58 1/4
Waist	65	25 3/5	68	26 7/9	76	30	84	33	93	36 3/5	103	40 5/9	113	44 1/2	123	48 3/7	133	52 1/3	143	56 2/7
Hip	88	34 2/3	92	36 2/9	100	39 3/8	108	42 1/2	116	45 2/3	124	48 4/5	132	52	140	55 1/8	148	58 1/4	156	61 3/7
Inseam	74	29 1/8	76	30	80	31 1/2	82	32 2/7	83	32 2/3	84	33	85	33 1/2	85	33 1/2	85	33 1/2	85	33 1/2
Inseam tall*	79	31 1/9	81	31 8/9	85	33 1/2	87	34 1/4	88	34 2/3	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7

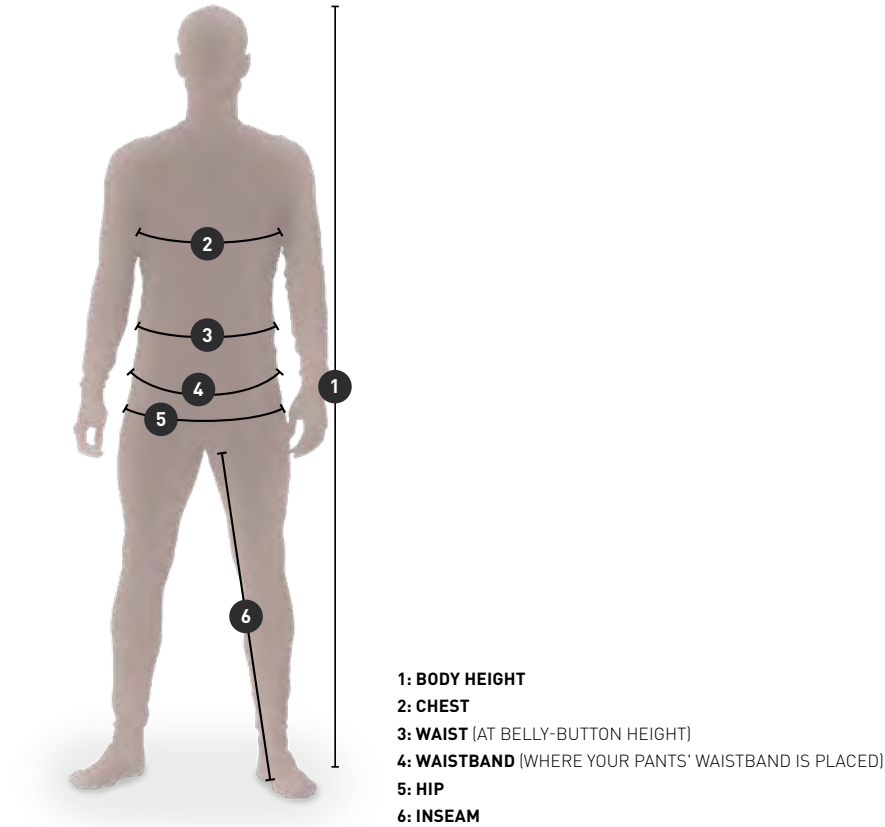
FIND YOUR PANT & DRESS SIZE / WOMENSWEAR

Dress Size	2		4		6		8		10		12		14		16		18		20	
Inch Size	W25"		W26"		28"		W30"		W31"		W33"		W34"		W36"		W38"		W40"	
	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet	CM	Feet
Body Height	156	5'1"	160	5'3"	164	5'5"	168	5'6"	170	5'7"	172	5'8"	174	5'9"	174	5'9"	176	5'9"	176	5'9"

	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch	CM	Inch
Chest	80	31.5	84	33	88	34 2/3	92	36 2/9	96	37 4/5	100	39 3/8	104	41	108	42 1/2	112	44	116	45 2/3
Waist (at belly-button height)	65	25 3/5	68	26 7/9	72	28 1/3	76	30	80	31 1/2	84	33	88	34 2/3	92	36 3/5	96	38 4/7	100	40 5/9
Hip	88	34 2/3	92	36 2/9	96	37 4/5	100	39 3/8	104	41	108	42 1/2	112	44	116	45 2/3	120	47 1/4	124	48 5/6
Inseam 28"	73	28	73	28	73	28	73	28	73	28	73	28	73	28	73	28	73	28	73	28
Inseam 30"	78	30	78	30	78	30	78	30	78	30	78	30	78	30	78	30	78	30	78	30
Inseam 32"	83	32	83	32	83	32	83	32	83	32	83	32	83	32	83	32	83	32	83	32
Inseam 34"	88	34	88	34	88	34	88	34	88	34	88	34	88	34	88	34	88	34	88	34
Inseam 34"	93	36	93	36	93	36	93	36	93	36	93	36	93	36	93	36	93	36	93	36

HATS

Sizes	S		M		L		XL		2XL	
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